

Work Order ID 109703

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Item ID: D205-523-043 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Slide Bar Assembly
 Start Date: 11/26/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 11/29/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: MCS Date: 13-11-26 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
d205-523	Rev F								
100	Pick Kit	0.00							
100						2			FF 13-12-04
Packaging	Memo	0.00							
Packaging									
110		0.00							
110	Small Fab					2			FF 13-12-04
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D205-523-043								
120	QC5- Inspect part completeness to step on W/O	0.00							
120						2			
QC	Memo	0.00							
Quality Control									

DAS
27
9:89
13/12/4

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Item ID: D205-523-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Slide Bar Assembly

Start Date: 11/26/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 11/29/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	DAS
130	Identify as per dwg & Stock Location: _____	0.00								32 9-89
130										
Packaging	Memo PPP 109683	0.00							13/12/13 (2)	
Packaging										
140	QC21- Final Inspection - Work Order Release	0.00								
140										
QC	Memo	0.00							13/12/13	
Quality Control										

11/13-12-5

Picklist Print

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Work Order ID: 109703
 Parent Item: D205-523-043
 Parent Item Name: Slide Bar Assembly

Start Date: 11/26/13
 Start Qty: 2.00
 Required Date: 11/29/13
 Required Qty: 2.00

Comments: IPP B02.04.04Updated Drawing and Added Inspection Level 21SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3011-1 Rappel		Manufactured	No			110	Each	2.0000	1	2	FF	13-12-04	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST166		2				2			
				104311		2							
NAS1149D0616J WASHER		Purchased	No			110	Each	471.0000	2	4	FF	13-12-04	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST294		471							
				122815		471				4			
MS21042L6 Nut		Purchased	No			110	Each	302.0000	2	4	FF	13-12-04	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST314		302							
				m126275		4							
				m127304		298				4			
33116 STUD FITTING		Purchased	No			110	Each	17.0000	2	4	FF	13-12-04	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST389		17							
				M125861		17				4			
D3012-1 Decal		Manufactured	No			110	Each	9.0000	2	4	FF	13-12-04	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST023		9							
				107308		9				4			

Picklist Print

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Parent Item: D205-523-043

Parent Item Name: Slide Bar Assembly

Start Date: 11/26/13

Required Date: 11/29/13

Start Qty: 2.00

Required Qty: 2.00

X D3012-3 Manufactured No 110 Each 2.0000 2 4 FF 13-12-04
Decal

Location Loc Qty Loc Code

ST023 109472 * 2

102875 2

2

2

* D3012-5 Manufactured No 110 Each 2.0000 2 4 FF 13-12-04
Decal

Location Loc Qty Loc Code

ST023 109472 * 2

102877 2

2

2

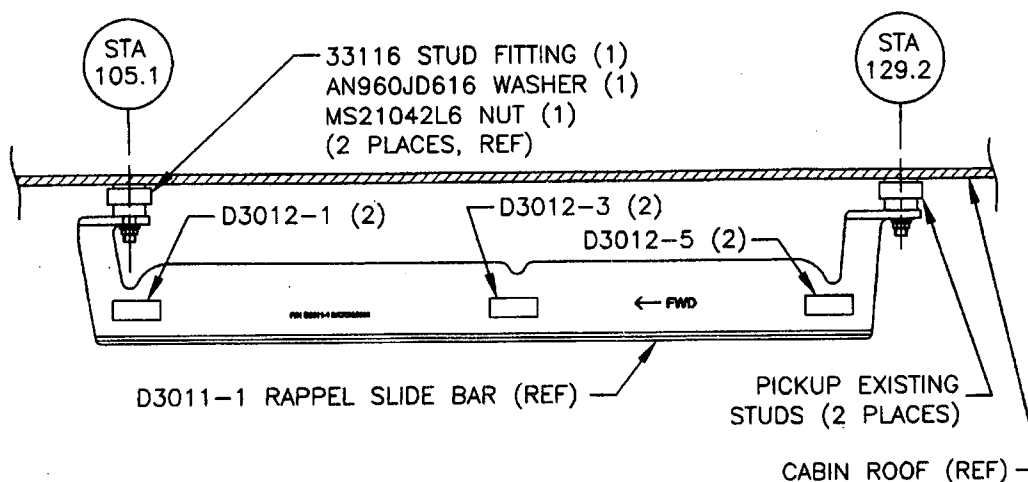


Figure 3 – Installation of D205-523-043 Slide Bar Assembly
(View Looking Inboard)

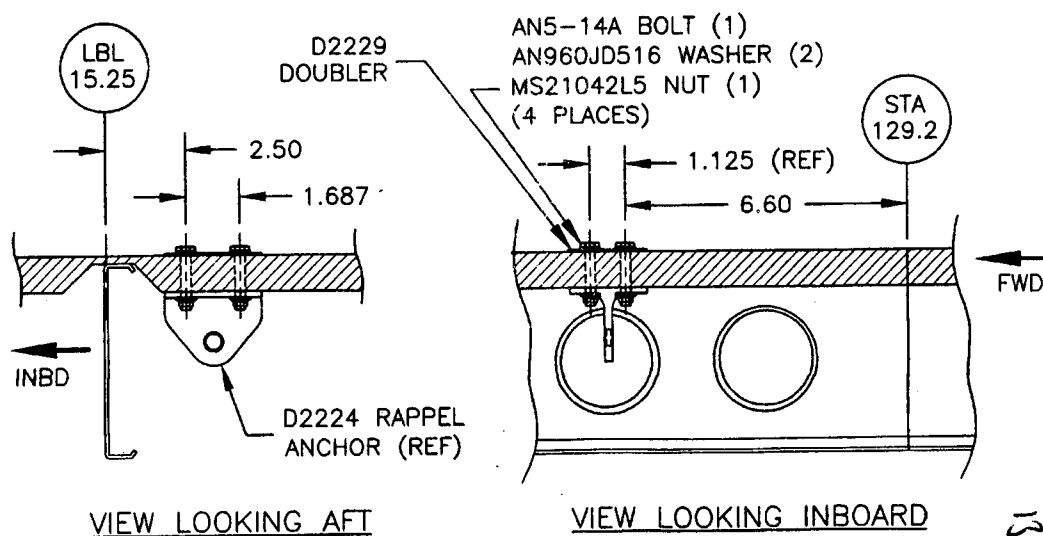


Figure 4 – D2224 Rappel Anchor Installation

109703 M/S
1311-26

D205-523-013
HELI-RAPPEL INSTALLATION
(CAN BE INSTALLED ON
EITHER SIDE AS SHOWN)

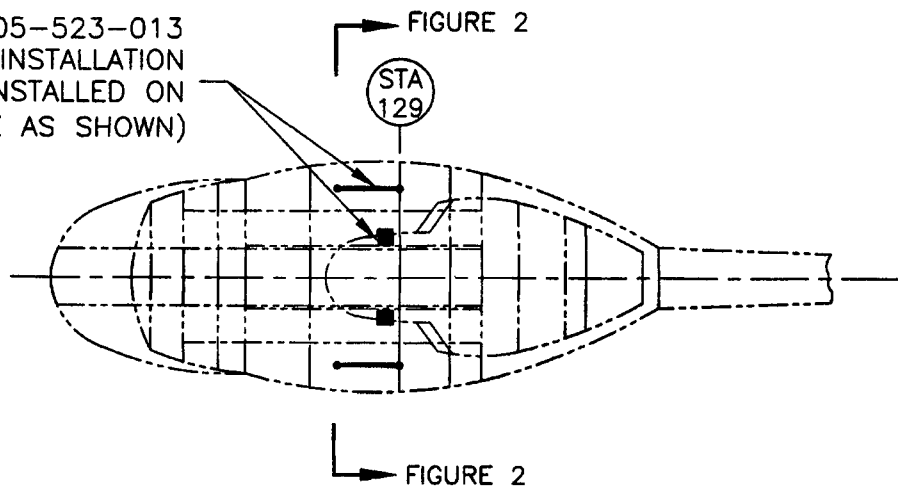


Figure 1 - Location of *Heli-Rappel™* Installation

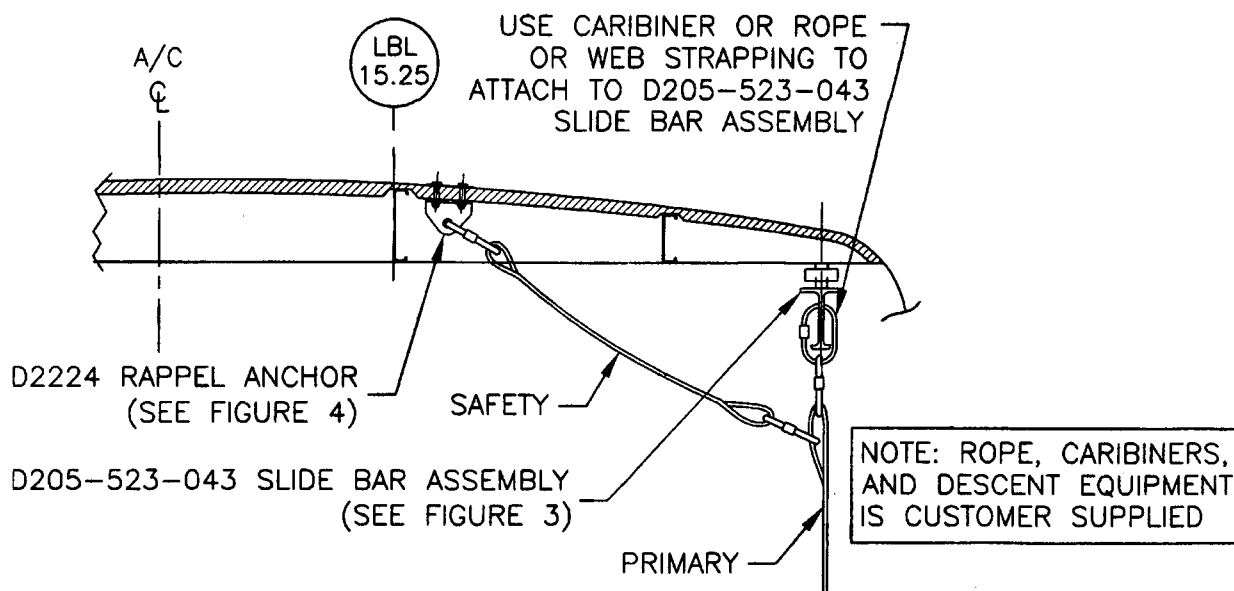


Figure 2 - Location of *Heli-Rappel™* Installation
LH Installation Shown, RH Opposite
(View Looking Aft - Section Rotated 90° CCW)

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Date: 01.03.29